MATERIAL SAFETY DATA SHEET

I - IDENTIFICATION

PRODUCT NAME: WELD KLEEN 350
MATERIAL DESCRIPTION: Non-Hazardous Blend
CHEMICAL FAMILY: Not Applicable

PRODUCT CODE: 007088, 007089, 007090, 007091, 007092
REVISION DATE: 6/15/2004

II - PRODUCT AND COMPONENT DATA

<table>
<thead>
<tr>
<th>COMPONENTS</th>
<th>CAS REGISTRY NO.</th>
<th>%</th>
<th>ACGIH TLV - TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Dihydrogen Oxide (water)</td>
<td>007732 - 18 - 5</td>
<td>&gt;85%</td>
<td>None Known</td>
</tr>
<tr>
<td>2. Modified Fatty Alkanolamide</td>
<td>None</td>
<td>&lt;15%</td>
<td>None Known</td>
</tr>
<tr>
<td>3. Tetra Ethylene Diamine Tetracetate</td>
<td>64 - 02 - 8</td>
<td>Trace</td>
<td>None Known</td>
</tr>
<tr>
<td>4. Eloacid Brilliant Scarlet 3R</td>
<td>2611 - 82 - 7</td>
<td>Trace</td>
<td>None Known</td>
</tr>
</tbody>
</table>

III - PHYSICAL DATA

APPEARANCE AND COLOR: Red, no appreciable odor
SPECIFIC GRAVITY: 1.0
BOILING POINT: 212°F
VAPOR PRESSURE: 17.5 mm Hg @ 20°C (water)
EVAPORATION RATE: 1 mg/l (water)
MELTING POINT: Not Applicable
MATERIAL IS: Liquid

IV - REACTIVITY DATA

STABILITY: Stable
HAZARDOUS DECOMPOSITION PRODUCTS: None
HAZARDOUS POLYMERIZATION: Will not occur
INCOMPATIBILITY: Oxidizers, alkalies, acids
CONDITIONS TO AVOID: None

V - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method Used): Not Applicable
EXTINGUISHING AGENTS: Water, foam, dry chemical
Carbon dioxide (CO2)
FLAMMABLE LIMITS IN AIR: Not Applicable
UNUSUAL FIRE AND EXPLOSION HAZARDS: None Known

VI - TOXICITY AND FIRST AID

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None Known
ACUTE TOXICITY:
INHALATION - None Known
SKIN: None Known
EYES: Eye irritant (modified fatty alkanolamide)
INGESTION: May cause nausea (modified fatty alkanolamide)
CHRONIC TOXICITY: None Known
FIRST AID:
INHALATION: Not Applicable
SKIN: Flush with large quantities of water.
EYE: Flush eyes immediately with water.
INGESTION: Give large quantities of water.
NOTE TO PHYSICIAN: None

VII - PERSONAL PROTECTION AND CONTROLS

RESPIRATORY PROTECTION: No special requirements.
VENTILATION: No special requirements.
SKIN PROTECTION: Protective gloves, apron
EYE PROTECTION: Wear safety glasses or splash goggles.
OTHER CONTROL MEASURES: Safety shower and eyewash station should be available.
VIII - SPECIAL PRECAUTIONS ADDITIONAL INFORMATION

None

IX - SPILL, LEAK AND DISPOSAL PRACTICES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Absorb with an inert ingredient such as sand, earth or vermiculite and dispose of in accordance with federal, state and local regulations.

WASTE DISPOSAL METHOD: Consult with federal, state or local authorities for approved procedures.

X - NFPA RATING

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>FIRE</th>
<th>REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>NO RATING</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>NO RATING</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

0 = Least  1 = Slight  2 = Moderate  3 = High  4 = Extreme

Water

Modified fatty anlanolamide

Tetra ethylene diamine tetracetate

Eloacid brilliant scarlet 3R

This sheet was compiled from the latest available information and reliable sources. Procedures are based on accepted usage. They are not necessarily all-inclusive and may vary in every circumstance. Weld-Aid provides no warranties either expressed or implied and assumes no responsibility for the accuracy or completeness of the data herein.